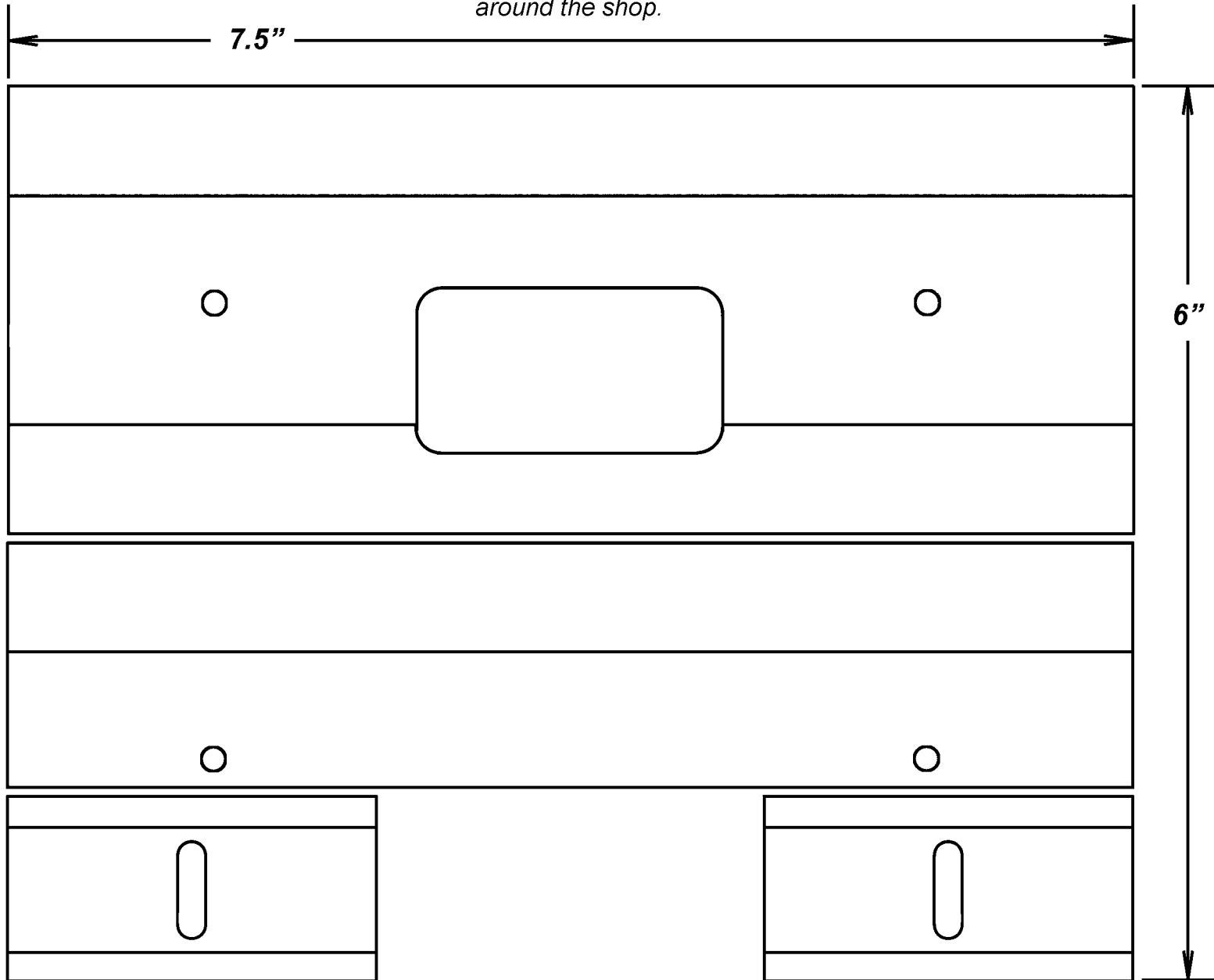
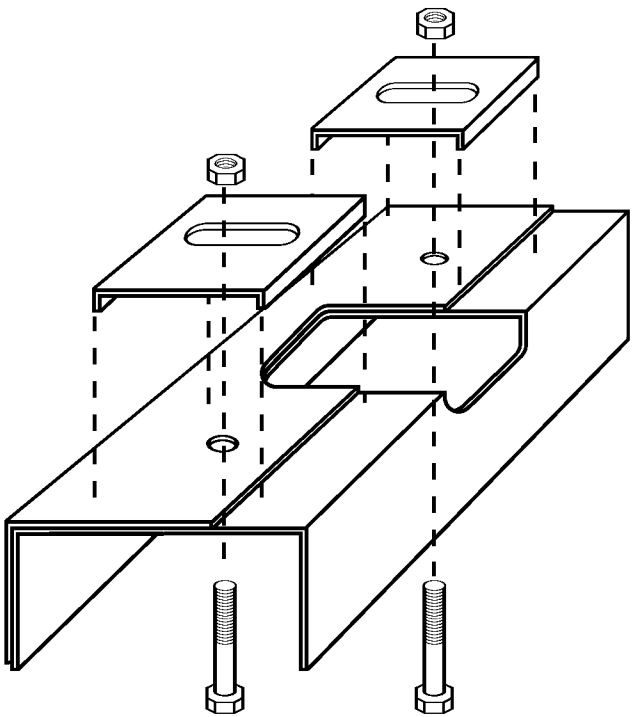


Material: any sheet metal about 1/32" to 1/16" thick. I used some galvanized heating duct lying around the shop.



Print out the above pattern on your computer printer and use a glue stick available at any office supply to paste it down to the sheet metal. Cut out by cutting through pattern and paper. After drilling holes (drill holes at end of slots then cut out slot between holes), bending, and making slots (do this in this order), peel off paper pattern. Use alcohol to remove any stubborn paste residue.



Silver Soldering Band Saw Blades

*I took the information from an Internet “Wiki”
(<http://wiki.owwm.com/Default.aspx?Page=BandsawBladeSoldering&AspxAutoDetectCookieSupport=1>)*

and prepared a printable pattern that can be pasted to some sheet metal so you may build your own jig. I also prepared the sketch above to aid in understanding the jig. The wood angle block is a simple right triangle with a taper of about 16 to 1. The step-by-step instructions to the right are from the Wiki.

*Rufus Carswell
“Planeman”*

